

Inventors: Cheng, et al.
Mailing Date: November 14, 2002
Page 3

Marked-up Version of Claims

1. A filtration cartridge comprising a housing having an inlet and an outlet and one or more membranes located between the inlet and the outlet so as to form a liquid seal between the one or more membranes and the outlet such that all fluid must pass through the one or more membranes from the inlet to the outlet and wherein the seal and the one or more membranes are formed of perfluorinated thermoplastic resin.
2. A filtration cartridge comprising a housing having an inlet and an outlet, a pleated filtration membrane located between the inlet and the outlet within the housing, the membrane being sealably joined within the housing such that all fluid must pass from the inlet of the housing through the membrane before reaching the outlet, wherein the housing and the membrane are formed of one or more perfluorinated thermoplastic resins.
3. A filtration cartridge comprising a housing having an inlet and an outlet, a filtration membrane comprising of a plurality of hollow fibers, said hollow fibers having at least one end of the fibers potted into an unitary integral block, wherein the filtration membrane is sealed within the housing such that all fluid entering through the inlet must pass through the membrane before reaching the outlet and wherein the housing and membrane and block are all formed of one or more perfluorinated thermoplastic resins.
4. A filtration cartridge comprising a housing having an outlet and an inlet, a membrane formed of one or more fibers wound around an axis so as to form a depth filter, wherein the membrane is sealed within the housing such that all fluid entering the inlet must pass through the membrane before reaching the outlet and wherein the housing and the membrane are formed of one or more perfluorinated thermoplastic resins.
5. (Amended) The cartridge of claims 1, 2, 3 or ~~and~~ 4 wherein the perfluorinated thermoplastic resin is poly (TFE-co-PFAVE).
6. (Amended) The cartridge of claims 1, 2, 3 or ~~and~~ 4 wherein the perfluorinated thermoplastic resin is selected from the group consisting of poly (tetrafluoroethylene-co-

Inventors: Cheng, et al.
Mailing Date: November 14, 2002
Page 4

perfluoro (alkylvinylether)), poly (tetrafluoroethylene-co-hexafluoropropylene)) and blends thereof.

7. (Amended) The cartridge of claims 1, 2, 3 or 4 wherein the perfluorinated thermoplastic polymer is poly (tetrafluoroethylene)-co- perfluoro (alkylvinylether)) and the alkyl is selected from the group consisting of propyl, methyl and blends of propyl and methyl.

8. The cartridge of claim 1 wherein the membrane is selected from the group consisting of hollow fibers, flat sheets and wound fibers.

9. (Amended) The cartridge of claims 1, 2, 3 or ~~and~~ 4 further comprising one or more end caps for the housing wherein the end caps are formed of perfluorinated thermoplastic resin.

10. The cartridge of claim 1 wherein the membrane is in the form of a flat sheet, said flat sheet membranes being formed into a shape selected from the group consisting of pleats, spirals and discs.

11. The cartridge of claim 1 wherein the membrane is a depth filter formed of one or more wound fibers.

12. The cartridge of claim 1 wherein the membrane is formed of a series of hollow fiber membranes having at least one end of said fiber membranes potted in a block of perfluorinated thermoplastic resin.

13. A filter cartridge made substantially of perfluorinated thermoplastic polymers comprising;

- a) a perfluorinated thermoplastic polymer housing having an inlet and an outlet for fluid flow,
- b) a perfluorinated thermoplastic polymer membrane filter positioned in said housing to filter a fluid containing filterable substances, said filter interposed between a fluid

Inventors: Cheng, et al.
Mailing Date: November 14, 2002
Page 5

entering said housing inlet and said fluid exiting said housing outlet after being filtered,

- c) a perfluorinated thermoplastic polymer liquid tight seal to prevent said fluid entering the housing from mixing with said filtered fluid exiting the housing, said seal encapsulating a portion of said membrane filter.

14. The filter cartridge of Claim 13 wherein the membrane is a microporous membrane.
15. The filter cartridge of Claim 13 wherein the membrane is an ultrafiltration membrane.
16. The filter cartridge of Claim 13 wherein an end cap is liquid tightly joined to each end of the housing.
17. The filter cartridge of Claim 13 wherein the end caps and the housing form a unitary end structure.
18. The filter cartridge of Claim 13 through wherein said perfluorinated thermoplastic polymer is selected from the group consisting of poly(tetrafluoroethylene-co-perfluoro(alkylvinylether)), poly(tetrafluoroethylene-co-hexafluoropropylene), and blends thereof.
19. The filter cartridge of Claim 18 wherein the alkyl of said poly(tetrafluoroethylene-co-perfluoro(alkylvinylether)) is selected from the group consisting of propyl, methyl, and blends of methyl and propyl.
20. The filter cartridge of Claim 13 wherein the seal material has a lower melting temperature than the melting or softening temperature of the material used to make the membrane.

Inventors: Cheng, et al.

Mailing Date: November 14, 2002

Page 6

21. The filter cartridge of Claim 13 wherein the melting or softening temperature of the seal material is at least about 5°C lower than the melting temperature of the material used to make the membrane.

22. The filter cartridge of Claim 13 wherein the melting temperature of the seal material is at least about 10°C lower than the melting or softening temperature of the material used to make the membrane.

23. A filter cartridge made substantially of perfluorinated thermoplastic polymers, said filter cartridge comprising a cylindrical form and further comprising;

- a) a perfluorinated thermoplastic polymer housing having two ends, having at least one fluid inlet ,
- b) a cylindrical perfluorinated thermoplastic polymer membrane filter arrangement having a generally annular form and having two ends, said membrane filter positioned in said housing to filter a fluid containing filterable substances,
- c) a perfluorinated thermoplastic polymer liquid tight seal at each end of said membrane filter, said seal encapsulating a portion of said each end of said membrane filter,
- d) at least one outlet communicating with the center of said cylindrical membrane filter through at least one of said liquid tight seals to recover fluid filtered by said membrane filter,
- e) said seal further comprising a liquid tight junction with a portion of the entire periphery of the inner surface of the housing.

24. The filter cartridge of Claim 23 wherein the membrane filter is a pleated membrane.

Inventors: Cheng, et al.
Mailing Date: November 14, 2002
Page 7

25. The filter cartridge of Claim 23 wherein said pleated membrane is supported by a perfluorinated thermoplastic fabric.
26. The filter cartridge of Claim 23 wherein the membrane is a microporous membrane.
27. The filter cartridge of Claim 23 wherein the membrane is an ultrafiltration membrane.
28. The filter cartridge of Claim 23 wherein an end cap is liquid tightly joined to each end of the housing.
29. The filter cartridge of Claim 28 wherein the end caps and the housing form a unitary end structure.
30. The filter cartridge of Claim 23 wherein said perfluorinated thermoplastic polymer is selected from the group consisting of poly(tetrafluoroethylene-co-perfluoro(alkylvinylether)), poly(tetrafluoroethylene-co-hexafluoropropylene), and blends thereof.
31. The filter cartridge of Claim 30 wherein the alkyl of said poly(tetrafluoroethylene-co-perfluoro(alkylvinylether)) is selected from the group consisting of propyl, methyl, and blends of methyl and propyl.
32. A filter cartridge made substantially of perfluorinated thermoplastic polymers comprising;
 - a) a perfluorinated thermoplastic polymer housing having two ends, having an inlet and an outlet, and having an inner surface and an outer surface,
 - b) a bundle of a plurality of perfluorinated thermoplastic hollow fiber membranes having a first end and a second end, said membranes having an outer surface and an inner surface, said inner surface comprising a lumen,

Inventors: Cheng, et al.
Mailing Date: November 14, 2002
Pag 8

- c) at least one of said ends of said bundle potted with a liquid tight perfluorinated thermoplastic seal wherein each fiber of said plurality is separately sealed and at least one of said bundle ends the fiber ends are open to fluid flow,
- d) said seal further comprising a liquid tight junction with a portion of the entire periphery of the inner surface of the housing.